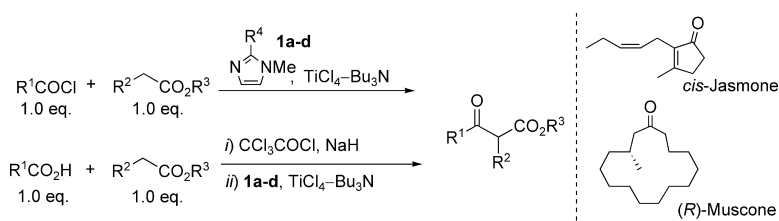


Ti-Crossed-Claisen Condensation between Carboxylic Esters and Acid Chlorides or Acids: A Highly Selective and General Method for the Preparation of Various β -Keto Esters

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Ti-Crossed-Claisen Condensation between Carboxylic Esters and Acid Chlorides or Acids: A Highly Selective and General Method for the Preparation of Various β -Keto Esters

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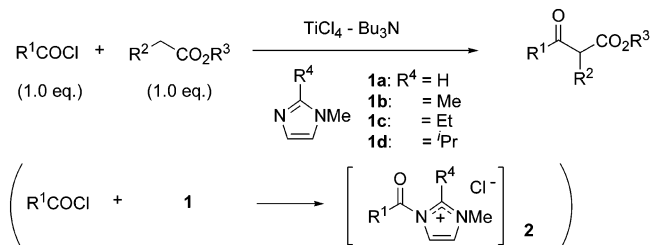
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The Claisen condensation is recognized as a fundamental and useful C–C bond-forming reaction in organic syntheses.¹ In general, strong basic reagents (NaOR, LDA, MHMDS, MH, etc.) are used to conduct this reaction. The Ti- (or Zr-) *self*-Claisen condensation² possesses powerful reactivity compared with that of the conventional method using strong bases; this method afforded efficient and practical syntheses for *Z*-civetone,³ 1 β -methyl-carbapenam,⁴ and an omuralide analogue.⁵ A related Ti-direct aldol reaction, originally pioneered by Evans' group,⁶ also exhibits powerful reactivity for the crossed addition between different ketones⁷ and is utilized for the efficient syntheses of an anti-Methicillin-resistant *Staphylococcus aureus* carbapenam,⁸ (*R*)-muscone,⁷ and (*R*)-mintlactone.⁹

The major problem of the Claisen condensation lies in the difficulty in directing the reaction; that is, a general crossed condensation between different esters or between esters and acid chlorides, all of which possess α -protons, has not been documented. We disclose here the first general Ti-*crossed*-Claisen condensation between a 1:1 mixture of esters and acid chlorides to provide a variety of β -keto esters (Scheme 1). These functionalized β -keto

Scheme 1



esters served as a fundamental and useful precursor for organic syntheses, especially for chiral synthons utilizing asymmetric transformations such as hydrogenations,¹⁰ metal hydride reductions,¹¹ enzymatic reductions,¹² and asymmetric alkylations at the α -position.¹³

The Ti-*self*-Claisen condensation of simple esters proceeds very rapidly, even at -45 °C, within 0.5 h. Taking this information into account, to realize the Ti-*crossed*-Claisen condensation, we chose acid chlorides as the reactive acceptor electrophile.

As depicted in Table 1, the result of an initial attempted reaction of methyl hexanoate with propanoyl chloride at -45 °C for 0.5 h, however, was disappointing (entry 1). The major product was decomposed propanoic acid (ca. 80%) with undesirable *self*-condensed β -keto ester (ca. 30%), and the desired *cross*-condensed β -keto esters were obtained in low yield (15%).

To solve the problem, *N*-methylimidazoles **1** were employed as the key cocatalyst, because acid chlorides condense with *N*-methylimidazole to form an activated electrophilic acylammonium intermediate **2**.¹⁴ Screening of some available *N*-methylimidazoles

Table 1. Ti-Crossed-Claisen Condensation between a 1:1 Mixture of Esters and Acid Chlorides

entry	R ¹ COCl	R ² -CH ₂ -CO ₂ R ³	imidazole	yield (%) ^a	cross / self ^b
1	CH ₃ CH ₂ COCl	CH ₃ (CH ₂) ₄ CO ₂ Me	non	15	35 / 65
2			1a	35	63 / 37
3			1b	67	92 / 8
4			1c	80	98 / 2
5			1d	52	83 / 17
6		CH ₃ (CH ₂) ₄ CO ₂ Me	1c	75	>99 / 1
7		AcHNCH ₂ CO ₂ Me	1c	79	>99 / 1
8		(CH ₃) ₂ CHCH ₂ CO ₂ Me	1a	71	>99 / 1
9	BnOCH ₂ COCl	AcHNCH ₂ CO ₂ Me	1c	51	>99 / 1
10	(CH ₃) ₂ CHCH ₂ COCl	CH ₃ CH ₂ CO ₂ Me	1a	56	91 / 9
11			1b	73	96 / 4
12			1c	66	93 / 7
13	(CH ₃) ₃ CCH ₂ COCl	CH ₃ (CH ₂) ₄ CO ₂ Me	1a	92	>99 / 1
14			1b	80	96 / 4
15			1c	63	89 / 11
16		CH ₃ CO(CH ₂) ₂ CO ₂ Et	1a	47 (66) ^c	>99 / 1
17		Ph(CH ₂) ₂ CO ₂ Me	1a	75	97 / 3
18		AcOEt ^d	1a	94 ^c	–
19		CH ₃ (CH ₂) ₄ CO ₂ Me	1a	95	>99 / 1
20			1a	69	>99 / 1
21		PhCH ₂ CO ₂ Me	1a	70	>99 / 1
22		BnOCH ₂ CO ₂ Me	1a	77	>99 / 1
23		TsO(CH ₂) ₅ CO ₂ Et	1a	88	>99 / 1
24		AcHNCH ₂ CO ₂ Me	1a	81	>99 / 1
25			1a	48	>99 / 1
26		AcOEt ^d	1a	90 ^{e,e}	–
27		CH ₃ (CH ₂) ₄ CO ₂ Me	1a	78	>99 / 1

^a Isolated. ^b Determined by ¹H NMR of crude products. ^c ⁱPr₂NEt was used instead of Bu₃N. ^d 1.6 equiv of toluene solvent. ^e 0–5 °C.

1 revealed promising result with the 2-Et analogue **1c** (80%, cross/self = 98/2; entry 4). Thus, the reactions of several esters with linear (not branched) acid chlorides proceeded smoothly to give the desired *cross*-products in good yields with excellent selectivities (entries 6, 7, and 9).

For β -branched acid chlorides, 2-Me analogue cocatalyst **1b** matched the reaction with regard to yield and selectivity (cross/self \rightarrow >91/9; entries 10–12). 2-H analogue **1a** was most favorable for β,β -disubstituted or α -branched acid chlorides (entries 13–27).¹⁵

Table 2. Ti-Crossed-Claisen Condensation between a 1:1 Mixture of Methyl Hexanoate and Carboxylic Acids

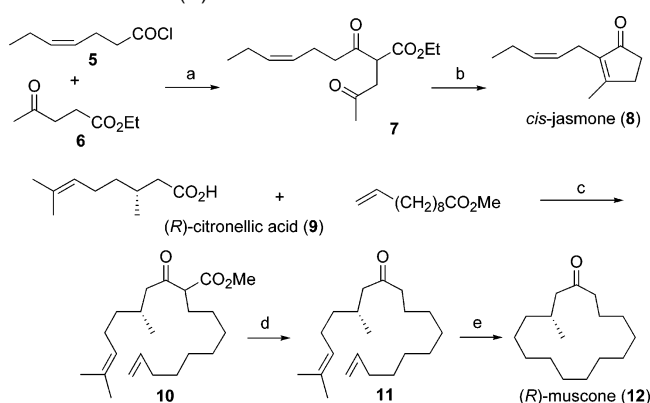
entry	R ¹ CO ₂ H	N-methylimidazole	yield (%) ^a	cross / self ^b
1	CH ₃ CH ₂ CO ₂ H	1c	70	91 / 9
2		1c	78	>99 / 1
3		1a	92	>99 / 1
4		1a	76	95 / 5
5		1a	75	96 / 4
6		1a	82 ^c	>99 / 1

^a Isolated. ^b Determined by ¹H NMR of the crude product. ^c Using the 2-benzyloxy propanoic acid (97% ee), we obtained the desired β -keto ester (93% ee; see ESI).

Various functionalities in both esters and acid chlorides were tolerated during the Ti-crossed-Claisen condensation.

As a notable extension, we investigated the Ti-crossed-Claisen condensation using *carboxylic acids*. We designed a novel protocol utilizing mixed anhydrides **3** generated in situ between sodium carboxylates and Cl₃CC(=O)Cl. (Table 2) (for screening of the acyl chloride co-reagents, see Supporting Information). Thus, the plausible reactive intermediate **4** successfully reacted with methyl hexanoate to give the desired *cross*-condensed β -keto esters with good to excellent yield and selectivity.

Finally, to demonstrate the utility of the present Ti-crossed-Claisen condensation, we performed the efficient short-step syntheses of two natural, representative, and useful perfumes, *cis*-jasmone (**8**)¹⁶ and (*R*)-muscone (**12**)¹⁷ (Scheme 2). Synthesis of

Scheme 2. Application to the Syntheses of Natural Perfumes, *cis*-Jasmone and (*R*)-Muscone^a

^a Conditions: (a) **1c**, TiCl₄-*i*-Pr₂NEt, CH₂Cl₂ (61%). (b) 5 M aq KOH, EtOH, then 1 M aq HCl (76%). (c) **1b**, TiCl₄-Bu₃N, CH₂Cl₂ (76%). (d) 5 M aq NaOH, MeOH, then 6 M aq HCl (95%). (e) Grubbs catalyst second generation, ClCH₂CH₂Cl, then Pd-C, H₂, AcOEt (74%).

these compounds is a standard model for novel reactions due to their utility and interesting structures.

The Ti-crossed-Claisen condensation of ethyl levulinate (**6**) with readily available acid chloride **5** proceeded smoothly to give β -keto ester **7**. The high chemoselectivity should be noted: the reaction site of **6** was not the α -position of the ketone but that of the ester (see also Table 1, entry 16), and the ketone function did not require the protection.¹⁸ A one-pot hydrolysis-decarboxylation and an aldol condensation afforded *cis*-jasmone (**8**) in 46% overall yield.

The Ti-crossed-Claisen condensation between both commercially available methyl 10-undecenate and (*R*)-citronelic acid afforded β -keto ester **10**, which was converted to ketone **11** by hydrolysis-decarboxylation. Second-generation ring-closing metathesis of **11**,¹⁷ followed by catalytic hydrogenation, afforded (*R*)-muscone (**12**) in 53% overall yield. These two syntheses are regarded as simplest compared with hitherto reported methods.

In conclusion, we developed the Ti-crossed-Claisen condensation between a 1:1 mixture of esters and acid chlorides or carboxylic acids. The present method is a new avenue for the synthesis of a variety of β -keto esters, which will be useful achiral and chiral synthons. As a notable application, we utilized this method for the efficient short syntheses of *cis*-jasmone and (*R*)-muscone.

Supporting Information Available: Experimental details, analytical data, and characterization for reactions in Tables 1 and 2 (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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- We hypothesized that the more acid chlorides that were sterically crowded, the more unhindered and reactive imidazole **1** matched the present reaction.
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- The use of Bu₃N caused an undesirable condensation between methyl ketone of **6** with **5** in ~10–20%. See also Table 1, entry 16. Bu₃N conducts a powerful crossed aldol additions (ref 7).

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